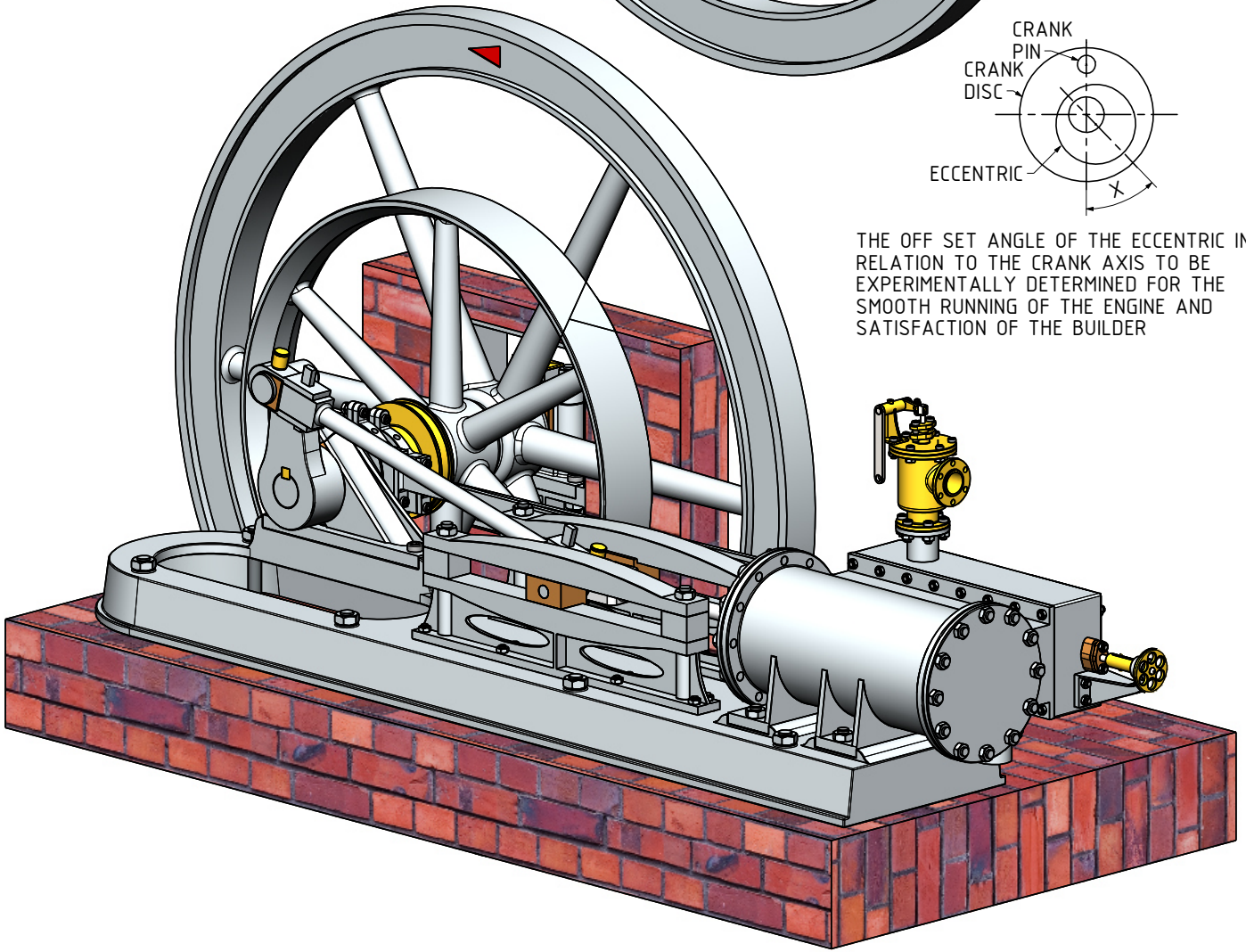
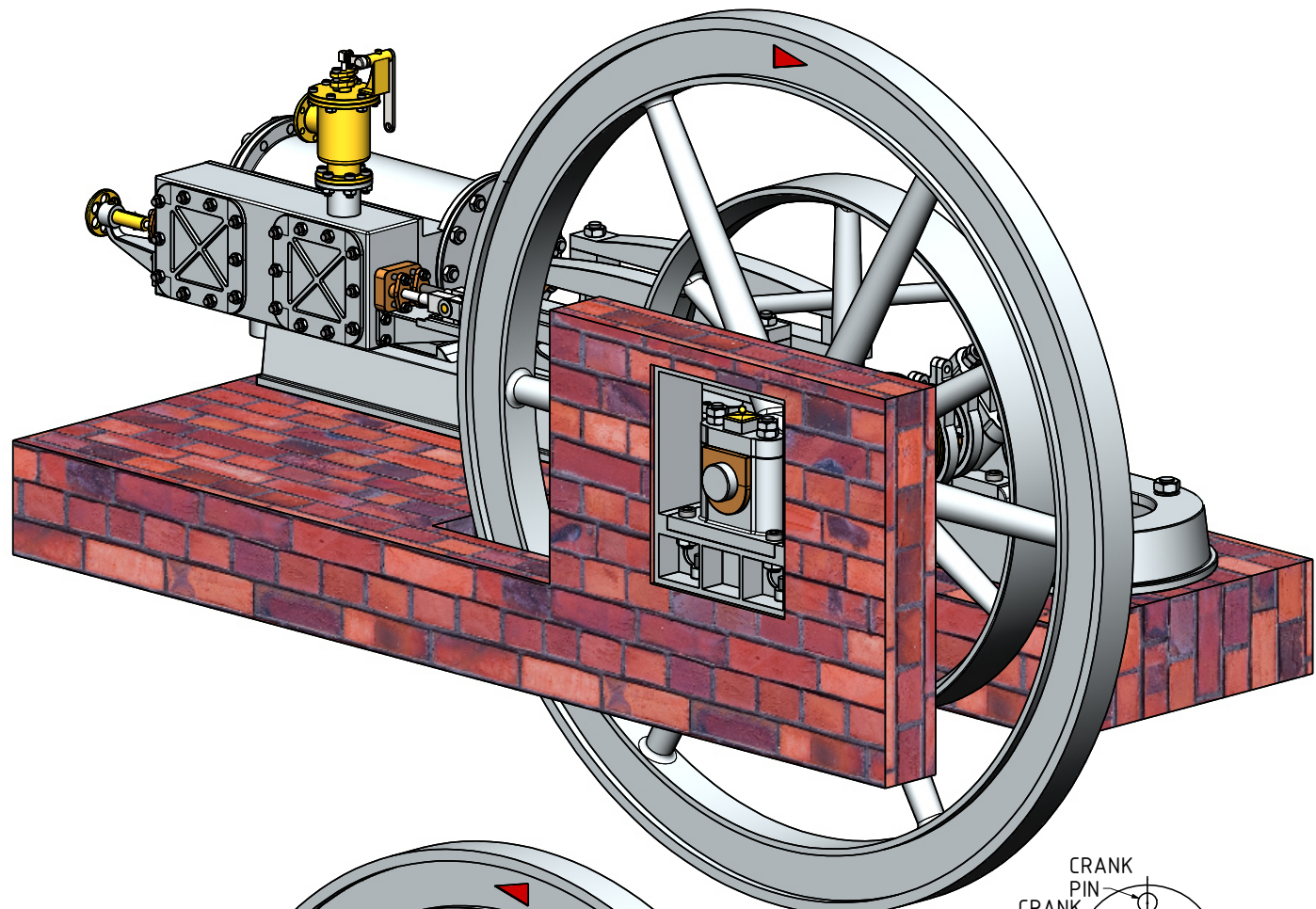


THE OFF SET ANGLE OF THE ECCENTRIC IN RELATION TO THE CRANK AXIS TO BE EXPERIMENTALLY DETERMINED FOR THE SMOOTH RUNNING OF THE ENGINE AND SATISFACTION OF THE BUILDER

QTY.	PART NUMBER
1	09B-26-00-1-01-ENGINE BEDPLATE
1	09B-26-00-1-02-CYLINDER+PORT FACE
1	09B-26-00-1-03-VALVE CHEST
1	09B-26-00-1-04-VALVE CHEST FRONT BRACKET
1	09B-26-00-1-05-CYLINDER FRONT COVER
1	09B-26-00-1-06-CYLINDER REAR COVER
2	09B-26-00-1-07-CROSSHEAD GUIDE
1	09B-26-00-1-08-BEDPLATE MAIN BEARING STAND
2	09B-26-00-1-09-BEDPLATE MAIN BEARING
1	09B-26-00-1-10-WALL MAIN BEARING STAND
2	09B-26-00-1-11-OIL POT COVER
1	09B-26-00-1-12-SLIDE VALVE GUIDE BRACKET
1	09B-26-00-1-15-REGULATOR HOUSING
1	09B-26-00-1-16-MOUNTING BASE
1	09B-26-00-2-01-CRANKSHAFT+FLYWHEEL
1	09B-26-00-2-02-PISTON+CROSSHEAD
1	09B-26-00-2-03-CON-ROD
2	09B-26-00-2-04-ECCENTRIC HEAVE
1	09B-26-00-2-05-LARGE SLIDE VALVE
2	09B-26-00-2-06-ECCENTRIC STRAP
1	09B-26-00-2-07-SMALL SLIDE VALVE
1	09B-26-00-2-08-VALVE ADJUSTING HAND WHEEL
1	09B-26-00-2-09-REGULATOR VALVE
1	09B-26-00-2-10-REGULATOR CONTROL LEVER
42	09B-26-00-M2.5 NUT
4	09B-26-00-M2.5 WASHER
2	09B-26-00-M2.5x14 A-K CYL HEAD SCREW
4	09B-26-00-M2.5x18 A-K CYL HEAD SCREW
6	09B-26-00-M2.5x4 A-K GRUB SCREW
9	09B-26-00-M2.5x6 A-K CYL HEAD SCREW
33	09B-26-00-M2.5x8 A-K CYL HEAD SCREW
62	09B-26-00-M3 NUT
20	09B-26-00-M3x12 A-K CYL HEAD SCREW
30	09B-26-00-M3x8 A-K CYL HEAD SCREW
24	09B-26-00-M4 NUT
21	09B-26-00-M5 NUT
4	09B-26-00-M5x14 A-K CYL HEAD SCREW
4	09B-26-00-M5x16 A-K CYL HEAD SCREW
4	09B-26-00-M5x20 A-K CYL HEAD SCREW
8	09B-26-00-M6 NUT

OTHER ABBREVIATIONS
AS = AS SHOWN
DP = DEEP
DAA= DRILL AFTER ASSEMBLY
D&TAA= DRILL AND TAP AFTER ASSEMBLY
CF = CLOSE FIT (SIZE FOR SIZE)
PF = PRESS FIT
PFAA= PRESS FIT AFTER ASSEMBLY
PCD = PITCH CIRCLE DIAMETER
RM = REAM
HEX = HEXACON, 6SIDED
CP = COMPRESSED
KNL = KNURLED
CSK = COUNTERSINK
PL = PLACES
DWL= DOWEL
SPF= SPOTFACE
(T)HESOP=(TAPPED)HOLES EQUALLY SPACED ON PCD
(T)HESOC=(TAPPED)HOLES EQUALLY SPACED ON CIRCUMFERENCE
OD = OUTSIDE DIAMETER
ID = INSIDE DIAMETER
[SA-xxx]= SUB ASSEMBLY-xxx

NOTES:
0. ALL DRAWINGS ARE IN METRIC MEASUREMENTS
1. ALL ENGINEERING PRACTICES SHALL BE APPLIED WITH REGARDS TO HOLE AND SHAFT TOLERANCES.
2. WHERE SCREWS OR BOLTS ARE USED THE CLEARANCE HOLES SHALL BE APPROXIMATELY 5% TO 8% LARGER THAN THE MATCHING TAPPED HOLE.
3. PREFERABLY ALL TAPPED HOLES AND MATCHING SCREWS AND/OR BOLTS TO BE METRIC FINE (MF)
4. MATERIALS SPECIFIED ON THE DRAWINGS ARE INDICATIVE ONLY. THE BUILDER CAN MAKE HIS/HER OWN MATERIAL CHOICE.
5. ALL CONNECTIONS/JOINTS WHICH HAVE STEAM PRESSURE APPLIED TO IT SHALL BE SILVER/HARD SOLDERED.
6. COMPRESSION SPRINGS ARE DRAWN IN COMPRESSED STATE (CP), UNCOMPRESSED STATE IS APPROX 40% TO 60% LONGER THEN COMPRESSED STATE.
7. WHERE PREFERRED SCREW OR RIVETED CONNECTIONS CAN BE OMITTED AND PARTS CAN BE BONDED TOGETHER BY USING EITHER HIGH STRENGTH GLUE, EPOXY RESIN, OR SOLDER.
8. PARTS WHICH ARE DIRECTLY EXPOSED TO STEAM AND/OR WATER SHOULD BE CONSTRUCTED USING NON-FERROUS OR NON CORROSIVE MATERIAL SUCH AS BRASS, BRONZE, GUNMETAL, STAINLESS STEEL, COPPER OR MONEL.
9. THE ORDER IN WHICH THE PARTS/COMPONENTS ARE MANUFACTURED AND THE MODEL IS ASSEMBLED IS ENTIRELY LEFT TO THE BUILDER/MODEL MAKER.
10. A COLOUR SCHEME FOR THIS PROJECT IS ENTIRELY LEFT UP TO THE MODEL MAKER.
11. THE MANNER IN WHICH THE PARTS/COMPONENTS ARE MANUFACTURED IS ENTIRELY LEFT UP TO THE BUILDER.
12. USE LOCTITE, ON SCREW OR PRESS FIT CONNECTIONS OR SURFACES, WERE DEEMED NECESSARY TO PREVENT PARTS FROM LOOSENING.
13. WASHERS AND/OR SPRINGWASHERS SHALL BE USED WHERE DEEMED NECESSARY.
XX. ERRORS AND/OR OMISSIONS MAY OCCUR IN THE DRAWINGS, DO NOT HESITATE TO CONTACT ME SO THAT THE ERRORS/OMISSIONS CAN BE RECTIFIED.

