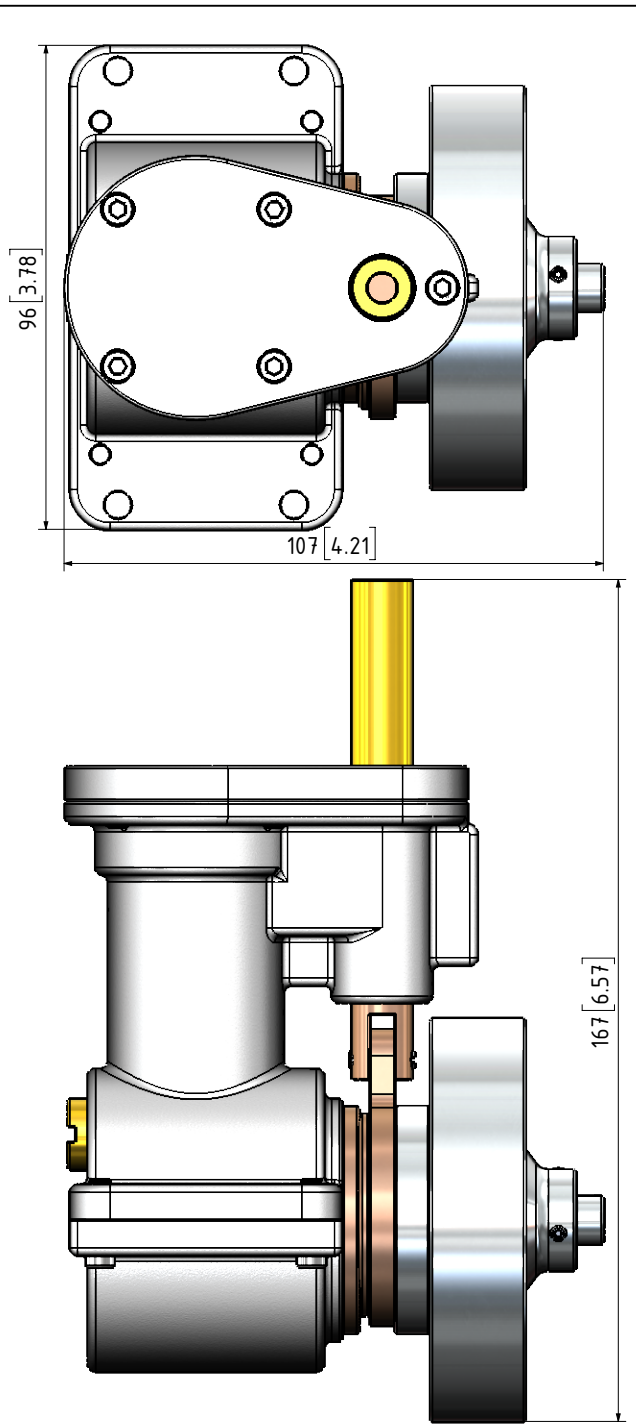
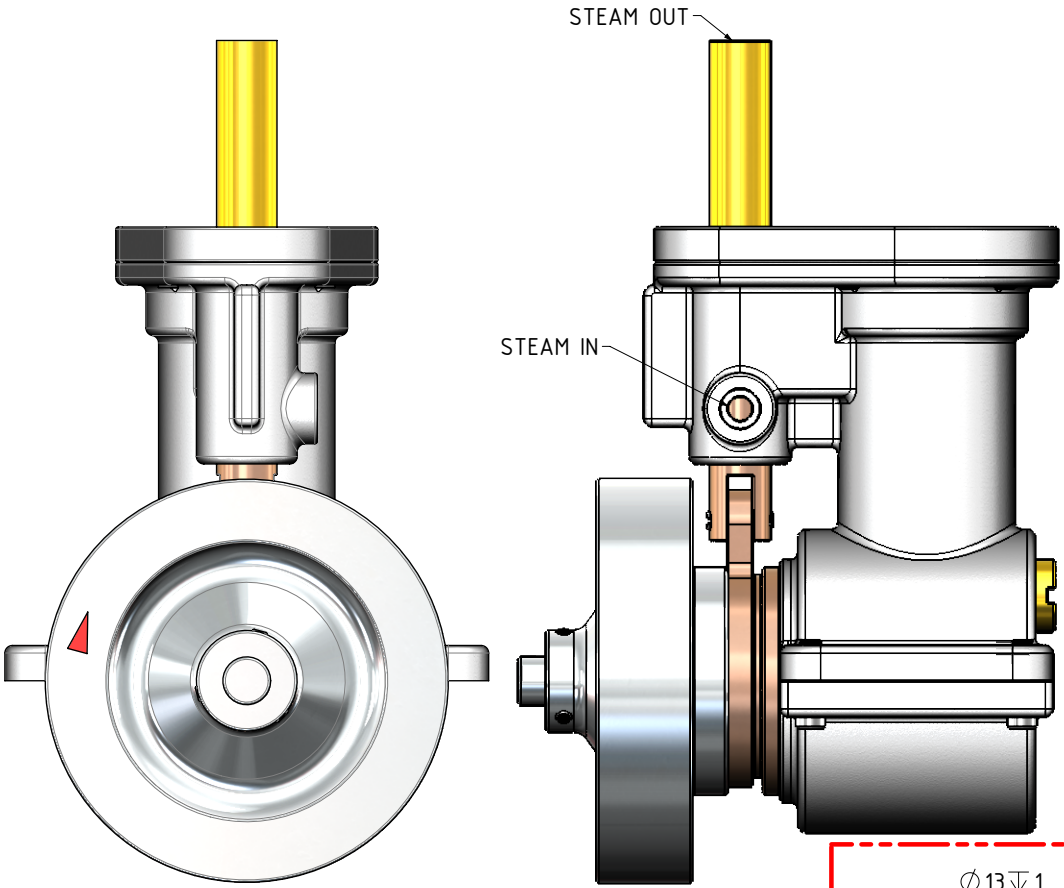
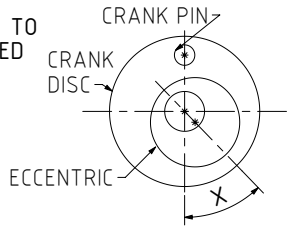




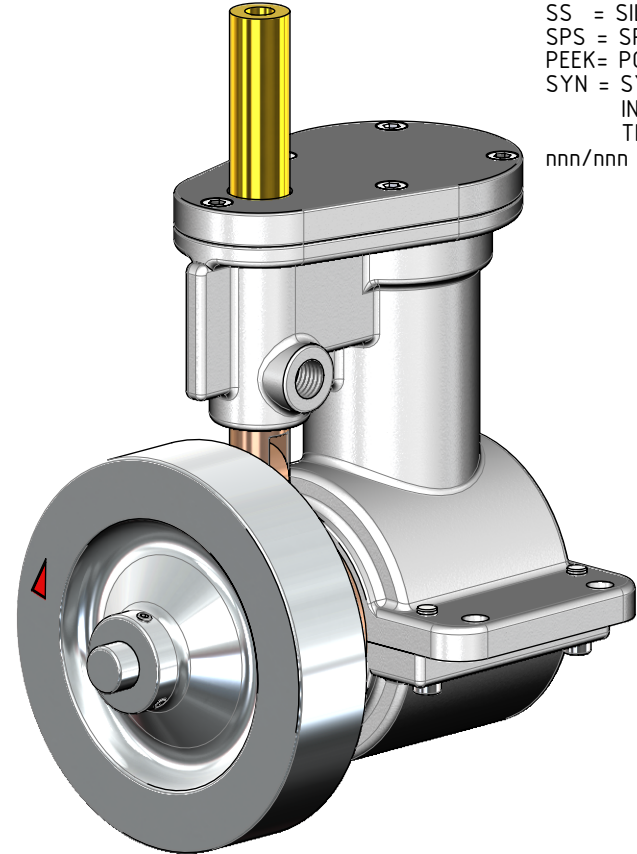
QTY.	PART NUMBER
1	09C-63-00-1-01-ENGINE FRAME
1	09C-63-00-2-01-CRANK SHAFT+FLYWHEEL
1	09C-63-00-2-02-PISTON
1	09C-63-00-2-03-CON-ROD
1	09C-63-00-2-04-PISTON VALVE
1	09C-63-00-2-05-ECCENTRIC STRAP
3	09C-63-00-M3x5.5 A-K GRUB SCREW
4	09C-63-00-M4x12 A-K C-SINK SCREW
4	09C-63-00-M4x14 A-K C-SINK SCREW
4	09C-63-00-M4x15 A-K CYL HEAD SCREW
1	09C-63-00-M5 NUT

THE OFF SET ANGLE OF THE ECCENTRIC IN RELATION TO THE CRANK AXIS TO BE EXPERIMENTALLY DETERMINED FOR THE SMOOTH RUNNING OF THE ENGINE AND SATISFACTION OF THE BUILDER



STEAM OUT

STEAM IN

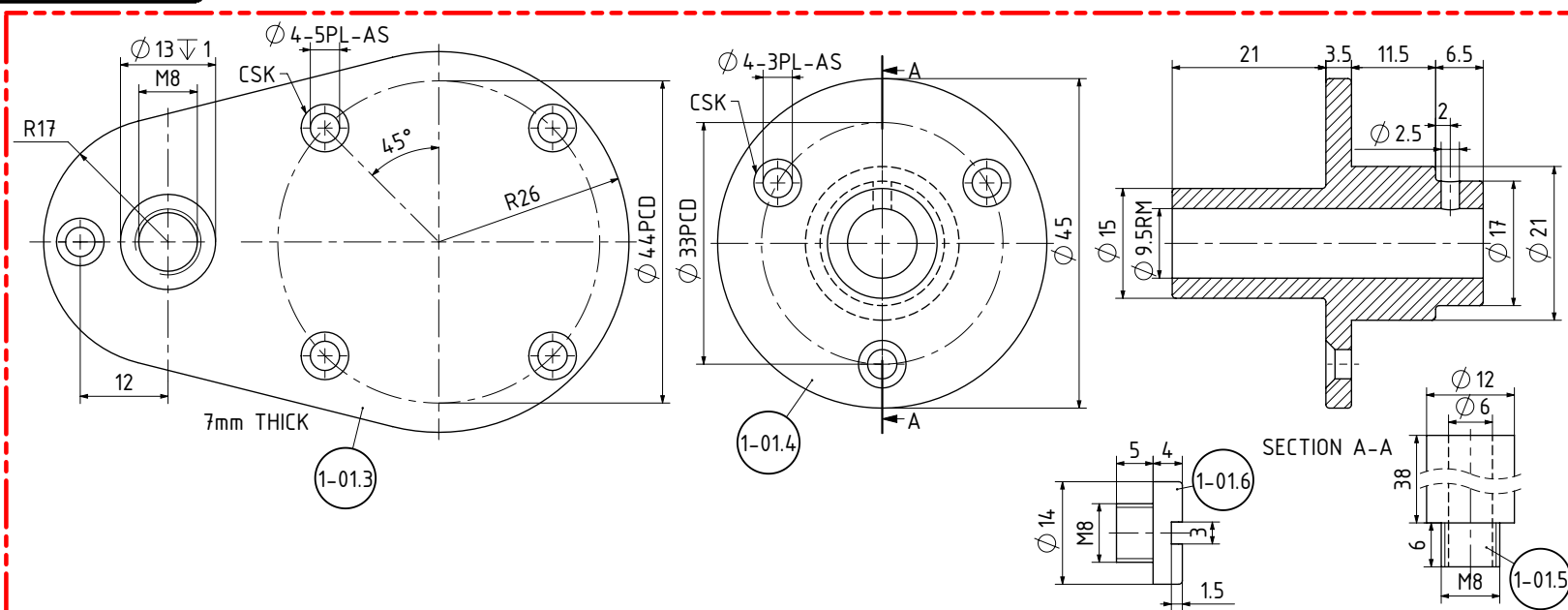


MATERIAL ABBREVIATIONS:
ALU = ALUMINIUM
HALU= HARD ALUMINIUM
BRS = BRASS
BRZ = BRONZE OR GUNMETAL (BRZ/GM)
CI = CAST IRON
CU = COPPER
GRA = GRAPHITE
MS = MILD STEEL/BRIGHT MILD STEEL
SS = SILVER STEEL OR STAINLESS STEEL
SPS = SPRING STEEL
PEEK= POLYETHER ETHER KETONE
SYN = SYNTHETIC MATERIAL SUCH AS VETON, NYLON, TEFLON OR RUBBER
IN GENERAL SYNTHETIC MATERIALS SOULD BE ABLE TO WITHSTAND THE HEAT AND PRESSURE(S) APPLIED TO THEM.
nnn/nnn MEANS THAT EITHER MATERIAL CAN BE USED

OTHER ABBREVIATIONS
AS = AS SHOWN
DP = DEEP
DAA= DRILL AFTER ASSEMBLY
D&TAA= DRILL AND TAP AFTER ASSEMBLY
CF = CLOSE FIT (SIZE FOR SIZE)
PF = PRESS FIT
PFAA= PRESS FIT AFTER ASSEMBLY
PCD = PITCH CIRCLE DIAMETER
RM = REAM
HEX = HEXACON, 6SIDED
CP = COMPRESSED
KNL = KNURLED
CSK = COUNTERSINK
PL = PLACES
DWL= DOWEL
SPF= SPOTFACE
(T)HESOP=(TAPPED)HOLES EQUALLY SPACED ON PCD
(T)HESOC=(TAPPED)HOLES EQUALLY SPACED ON CIRCUMFERENCE
OD = OUTSIDE DIAMETER
ID = INSIDE DIAMETER
MAX/MIN = CRITICAL DIMENSION
[SA-xxx]= SUB ASSEMBLY-xxx

ADDITIONAL NOTES ABOUT THESE DRAWINGS:
1) MATERIALS HAVE BEEN SPECIFIED ON THESE DRAWINGS.HOWEVER THE BUILDER CAN CHOOSE ITS OWN PREFERRED MATERIAL FOR THE PARTS/COMPONENTS. THE FOLLOWING COLOURS ON THE DRAWINGS INDICATES POSSIBLE MATERIALS WHICH CAN BE USED FOR PARTS: YELLOW=BRASS, LIGHT GREY=ALUMINIUM OR MILD STEEL, REDDISH BROWN=COPPER, DARK BROWN=BRONZE OR GUN METAL, WHITISH=SILVER STEEL OR STAINLESS STEEL
2) FASTENERS SUCH AS BOLTS, SCREWS, RIVETS, NUTS AND WASHERS HAVE BEEN SHOWN ON THESE DRAWINGS. THE BUILDER TO CHOOSE ITS OWN PREFERRED TYPE OF FASTENERS IF SO DESIRED.

GENERAL NOTES:
0. ALL DRAWINGS ARE IN METRIC MEASUREMENTS
1. ALL ENGINEERING PRACTICES SHALL BE APPLIED WITH REGARDS TO HOLE AND SHAFT TOLERANCES.
2. WHERE SCREWS OR BOLTS ARE USED THE CLEARANCE HOLES SHALL BE APPROXIMATELY 5% TO 8% LARGER THAN THE MATCHING TAPPED HOLE.
3. PREFERABLY ALL TAPPED HOLES AND MATCHING SCREWS AND/OR BOLTS TO BE METRIC FINE (MF)
4. MATERIALS SPECIFIED ON THE DRAWINGS ARE INDICATIVE ONLY. THE BUILDER CAN MAKE HIS/HER OWN MATERIAL CHOICE.
5. ALL CONNECTIONS/JOINTS WHICH HAVE STEAM PRESSURE APPLIED TO IT SHALL BE SILVER/HARD SOLDERED.
6. COMPRESSION SPRINGS ARE DRAWN IN COMPRESSED STATE (CP), UNCOMPRESSED STATE IS APPROX 40% TO 60% LONGER THEN COMPRESSED STATE.
7. WHERE PREFERRED SCREW OR RIVETED CONNECTIONS CAN BE OMITTED AND PARTS CAN BE BONDED TOGETHER BY USING EITHER HIGH STRENGTH GLUE, EPOXY RESIN, OR SOLDER.
8. PARTS WHICH ARE DIRECTLY EXPOSED TO STEAM AND/OR WATER SHOULD BE CONSTRUCTED USING NON-FERROUS OR NON CORROSIVE MATERIAL SUCH AS BRASS, BRONZE, GUNMETAL, STAINLESS STEEL, COPPER OR MONEL.
9. THE ORDER IN WHICH THE PARTS/COMPONENTS ARE MANUFACTURED AND THE MODEL IS ASSEMBLED IS ENTIRELY LEFT TO THE BUILDER/MODEL MAKER.
10. A COLOUR SCHEME FOR THIS PROJECT IS ENTIRELY LEFT UP TO THE MODEL MAKER.
11. THE MANNER IN WHICH THE PARTS/COMPONENTS ARE MANUFACTURED IS ENTIRELY LEFT UP TO THE BUILDER.
12. USE LOCTITE, ON SCREW OR PRESS FIT CONNECTIONS OR SURFACES, WERE DEEMED NECESSARY TO PREVENT PARTS FROM LOOSENING.
13. WASHERS AND/OR SPRING WASHERS SHALL BE USED WHERE DEEMED NECESSARY.
14. REMOVE ALL SHARP EDGES
XX. ERRORS AND/OR OMISSIONS MAY OCCUR IN THE DRAWINGS, DO NOT HESITATE TO CONTACT ME SO THAT THE ERRORS/OMISSIONS CAN BE RECTIFIED.



NOTES: THE ORIGINAL DRAWING WAS GIVEN TO ME. THE TITLE WAS "BLACK NIGHT-STEAM ENGINE", DWG NUMBER L-609,DRAWN BY 'EED', DATED 12/76. THE ENGINE SHOWN ON THESE DRAWINGS IS 1.5 TIMES LARGER THAN THE ORIGINAL DESIGN.			PROJECT No 09C-63-00		PROJECTION		MODEL SCALE: 1:1	
TITLE			JDW DRAUGHTING SERVICES		JDWDS		DWG SCALE: 1:1 @A3 OR AS SHOWN	
1 CYLINDER VERTICAL, NON REVERSABLE, STEAM ENGINE CALLED "BLACK NIGHT"			J.A.M. DE WAAL, 12 BRIGHTWELL STREET PAPA KURA 2110, NEW ZEALAND. PHONE: 0064 09 2988815. MOB: 0211791000 E-MAIL: dewaal@xtra.co.nz.		AUGUST 2024		Copyright © J.A.M. DE WAAL PAPA KURA NZ	
DRAWING CONTENTS			GENERAL ARRANGEMENT, NOTES, B.O.M., PARTS AND ASSEMBLIES		SHEET: 01 OF 02		A3 No:09C-63-00-SHT-01	