

DWG. N° 13

MILL 7 FLUTES SPACED AT
45° x 1/4" DEEP x 1/4" WIDE
USING A 1/4" BALL
NOSE SLOT
DRILL

UMN
LOFF FABRICATED IN
TWO PARTS --
ALUMINIUM

MAIN COLUMN

FABRICATED CONTROL WHEEL
FITTED TO GLOBE VALVE

VALVE BASE PLATE

DRILL 7BA
CLEAR

VALVE SPACER

TOP EDGE /
CHAMPHER

DRILL
2BA CLEAR

COLUMN
BASE

SIDE VIEW

END VIEW