ALL CORNERS 2mm CHAMFER
WOOD
TEFLON
SILVER STEEL
MILD STEEL
BEND UP 90°
2mm THICK
BRONZE BUSH
PRESS FIT
REAM AFTER ASSEMBLY
BRASS
CHAMFER
BEND UP
M5 NUT BOTH SIDES
SECTION A-A
DRILL & TAP M5
6 HOLES EQUALY SPACED
OPPOSITE FACE EQUAL
SCALE 1:2
SCALE 1:1.5
HOLES TO BE TAKEN OVER FROM PART 08
0.5mm THICK
SECTION G-G
SECTION D-D
SECTION H-H SCALE 1 : 1.5
COPPER TUBING 40Dx3ID
COPPER
PLUG
S/STEEL
MILL AFTER ASSEMBLY
HOLES TO BE TAKEN OVER FROM PART 17
EQUALLY SPACED
R2 ALL
SILVER STEEL
MILD STEEL

TITLE	EXPERIMENTAL STEAM ENGINE WITH HORIZONTAL MOVING CYLINDER
DRAWING CONTENTS	PARTS AND ASSEMBLIES
PROJECT No	JDW DRAUGHTING SERVICES
	J.A.M. DE WAAL. 12 BRIGHTWELL STREET PAPAKURA 2110. NEW ZEALAND. PHONE: 0064 09 2988815. MOB: 0211791000 E-MAIL: dewaal@xtra.co.nz.
PROJECTION	
SHEET: 02 OF 03	
DATE: JULY 2012	
MODEL SCALE: 1:1	
DWG SCALE: 1:1 @ A3 OR AS SHOWN	
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A3 No: HMCSE-02	