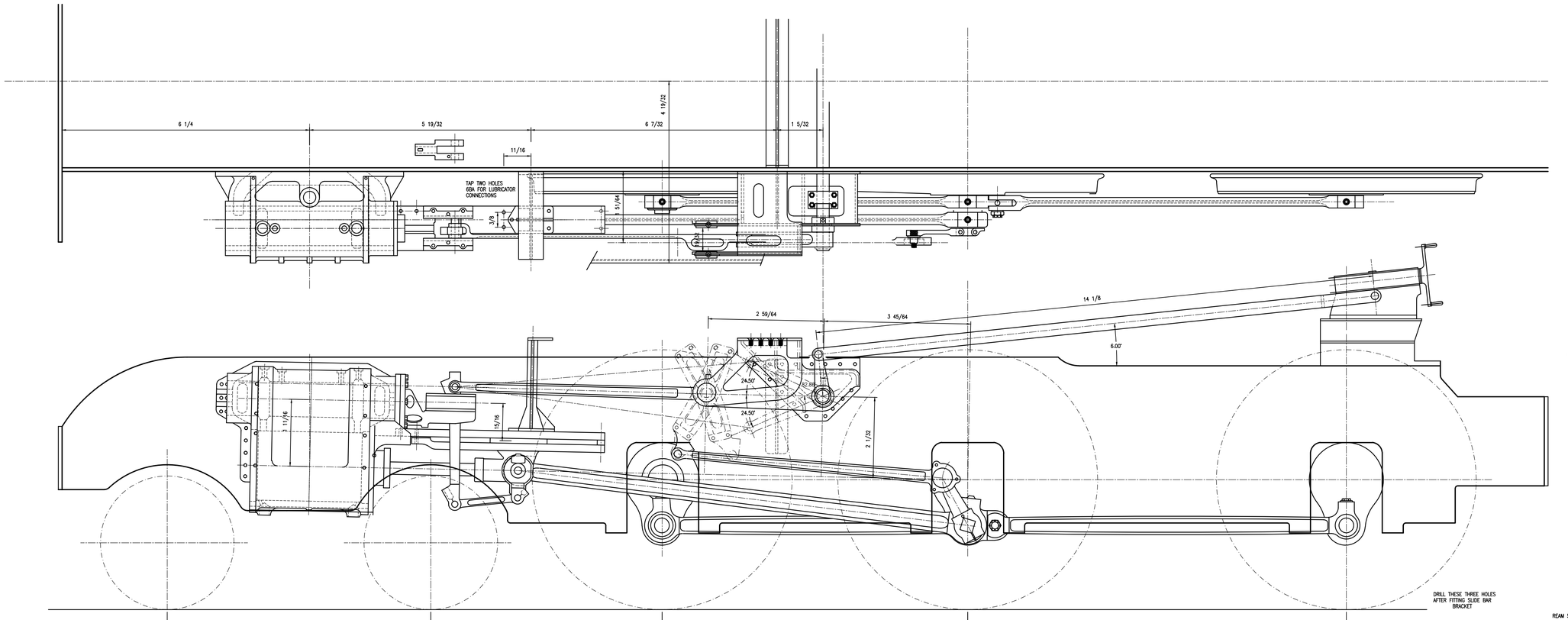
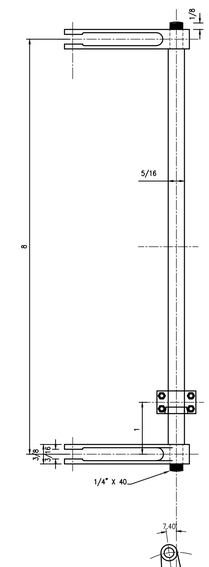
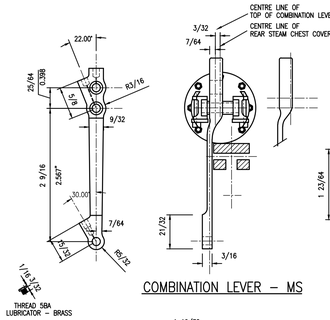
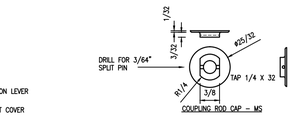


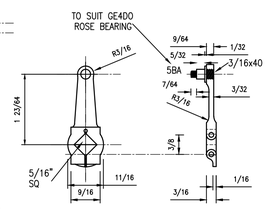




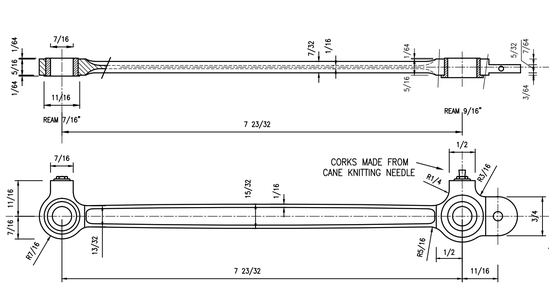
COMBINATION LEVER – MS



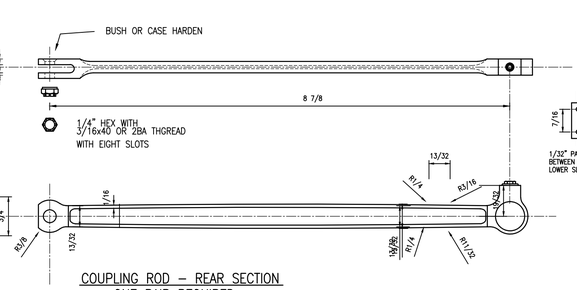
COUPLING ROD CAP – MS



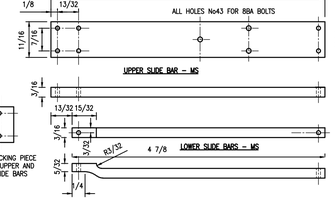
RETURN CRANK

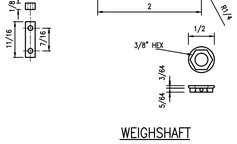


COUPLING ROD – FRONT SECTION
ONE PAIR REQUIRED

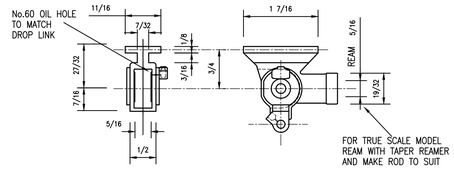


COUPLING ROD – REAR SECTION
ONE PAIR REQUIRED

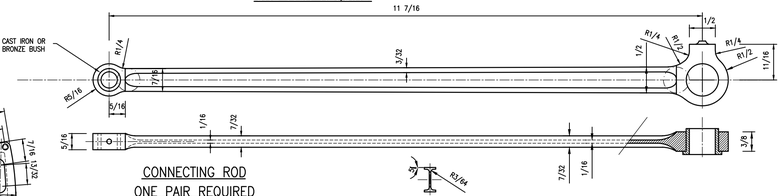




WEIGHSHAFT

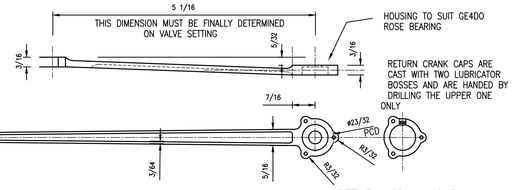


CROSSHEADS – ONE PAIR – STEEL CASTINGS



CONNECTING ROD
ONE PAIR REQUIRED

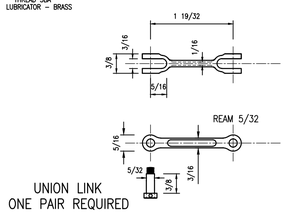
TYPICAL CROSS SECTION THROUGH FLUTING



ECCENTRIC ROD – MS

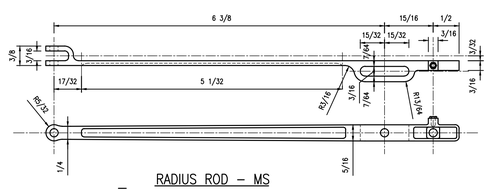
RETURN CRANK CAP
LOST WAX CAST BRASS

CNC MACHINED ECCENTRIC ROD LITTLE ENDS ARE LEFT BLANK FOR FINAL ADJUSTMENT AFTER TIMING & SETTING VALVES

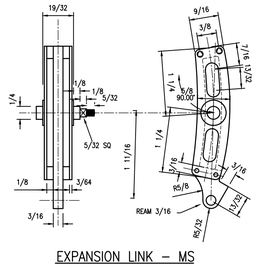


UNION LINK
ONE PAIR REQUIRED

EYES IN UNION LINK, COMBINATION LEVER, AND DROP LINK SHOULD BE CASE HARDENED OR FITTED WITH CASE HARDENED STEEL BUSHES (DRILL OIL HOLES FIRST)



RADIUS ROD – MS



EXPANSION LINK – MS