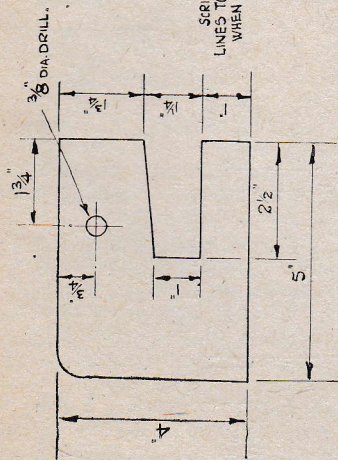
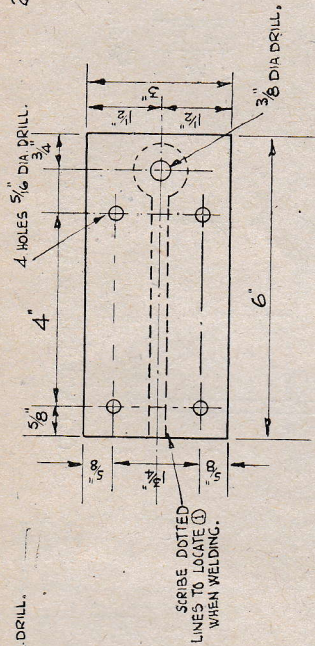
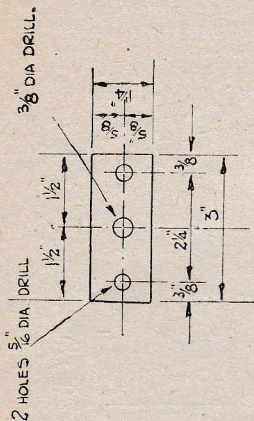




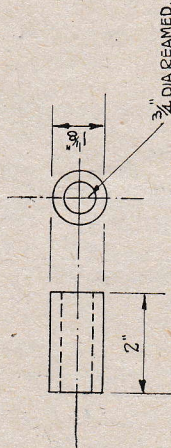
(1) Frame member, 3/8 in. thick M.S. plate.



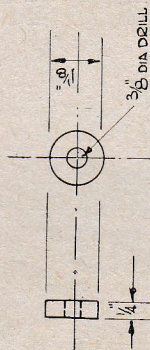
(2) Base plate, 1/4 in. thick M.S. plate.



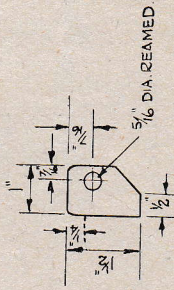
(6) Bolster plate, 1/4 in. thick M.S. plate.



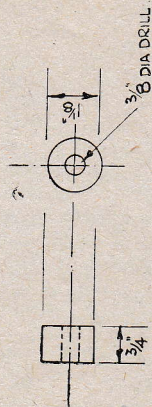
(3) Ram guide, 1 1/8 in. diameter Br. M.S.



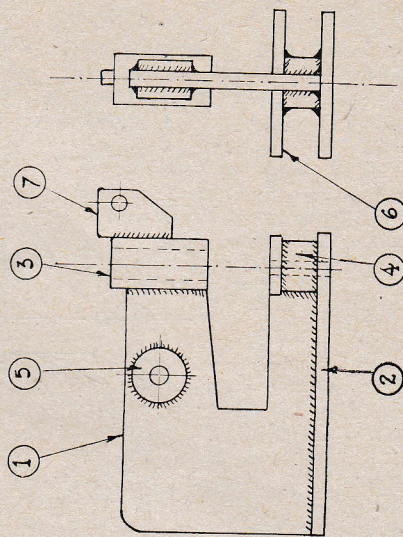
(5) Boss (2 off) 1 1/8 in. Br. M.S.



(7) Bearing plate, 1/4 in. M.S. plate.



(4) Bolster pad, 1 1/8 in. diameter Br. M.S.



Frame assembly.