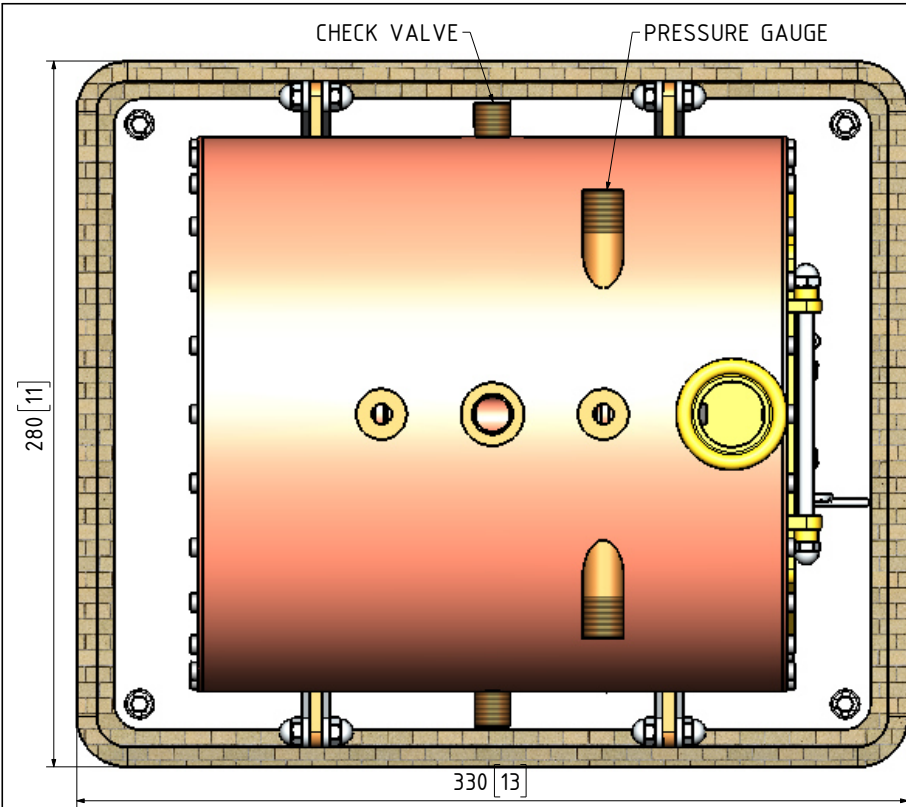
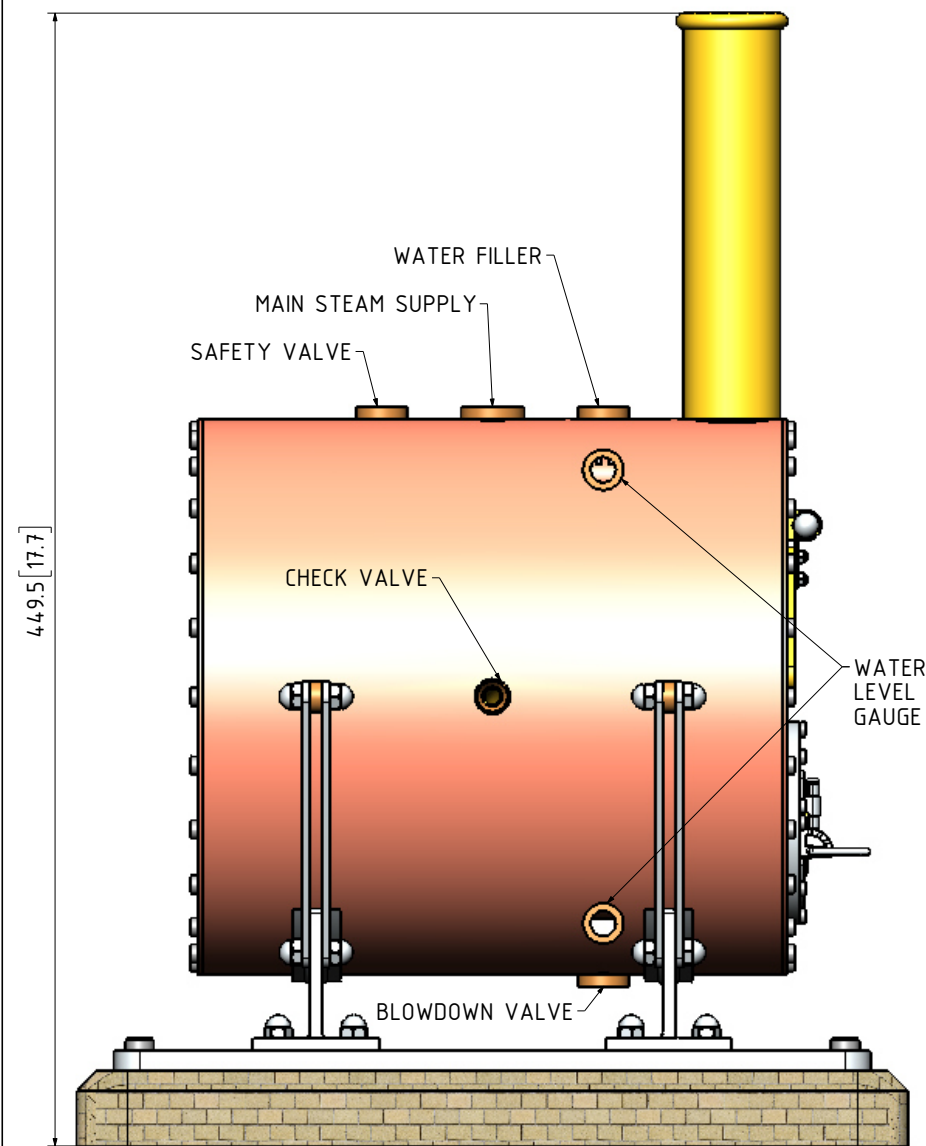




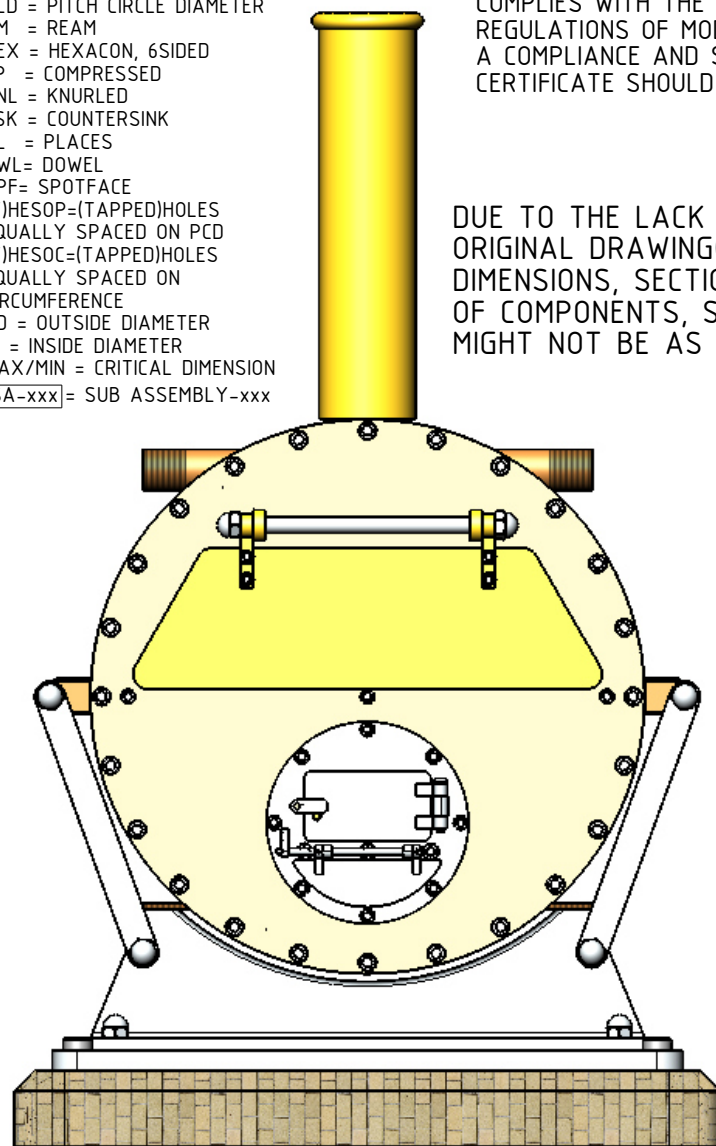
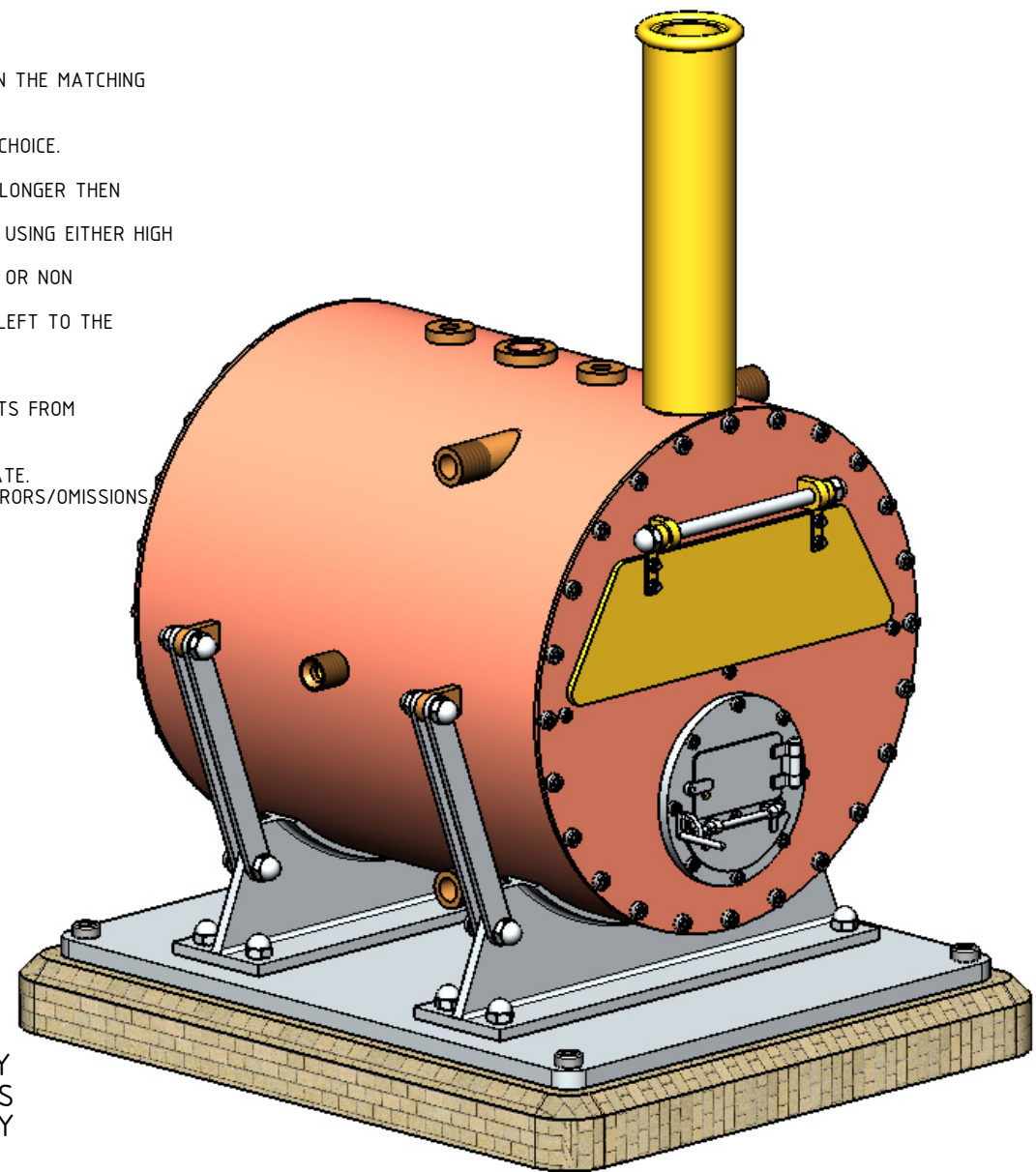
- NOTES:
0. ALL DRAWINGS ARE IN METRIC MEASUREMENTS
 1. ALL ENGINEERING PRACTICES SHALL BE APPLIED WITH REGARDS TO HOLE AND SHAFT TOLERANCES.
 2. WHERE SCREWS OR BOLTS ARE USED THE CLEARANCE HOLES SHALL BE APPROXIMATELY 5% TO 8% LARGER THAN THE MATCHING TAPPED HOLE.
 3. PREFERABLY ALL TAPPED HOLES AND MATCHING SCREWS AND/OR BOLTS TO BE METRIC FINE (MF)
 4. MATERIALS SPECIFIED ON THE DRAWINGS ARE INDICATIVE ONLY. THE BUILDER CAN MAKE HIS/HER OWN MATERIAL CHOICE.
 5. ALL CONNECTIONS/JOINTS WHICH HAVE STEAM PRESSURE APPLIED TO IT SHALL BE SILVER/HARD SOLDERED.
 6. COMPRESSION SPRINGS ARE DRAWN IN COMPRESSED STATE (CP), UNCOMPRESSED STATE IS APPROX 40% TO 60% LONGER THEN COMPRESSED STATE.
 7. WHERE PREFERRED SCREW OR RIVETED CONNECTIONS CAN BE OMITTED AND PARTS CAN BE BONDED TOGETHER BY USING EITHER HIGH STRENGTH GLUE, EPOXY RESIN, OR SOLDER.
 8. PARTS WHICH ARE DIRECTLY EXPOSED TO STEAM AND/OR WATER SHOULD BE CONSTRUCTED USING NON-FERROUS OR NON CORROSIVE MATERIAL SUCH AS BRASS, BRONZE, GUNMETAL, STAINLESS STEEL, COPPER OR MONEL.
 9. THE ORDER IN WHICH THE PARTS/COMPONENTS ARE MANUFACTURED AND THE MODEL IS ASSEMBLED IS ENTIRELY LEFT TO THE BUILDER/MODEL MAKER.
 10. A COLOUR SCHEME FOR THIS PROJECT IS ENTIRELY LEFT UP TO THE MODEL MAKER.
 11. THE MANNER IN WHICH THE PARTS/COMPONENTS ARE MANUFACTURED IS ENTIRELY LEFT UP TO THE BUILDER.
 12. USE LOCTITE, ON SCREW OR PRESS FIT CONNECTIONS OR SURFACES, WERE DEEMED NECESSARY TO PREVENT PARTS FROM LOOSENING.
 13. WASHERS AND/OR SPRING WASHERS SHALL BE USED WHERE DEEMED NECESSARY.
 14. INQUIRE AT THE APPROPRIATE AUTHORITIES WHETHER OR NOT THIS BOILER REQUIRE A PRESSURE TEST CERTIFICATE.
 - XX. ERRORS AND/OR OMISSIONS MAY OCCUR IN THE DRAWINGS, DO NOT HESITATE TO CONTACT ME SO THAT THE ERRORS/OMISSIONS CAN BE RECTIFIED.

OTHER ABBREVIATIONS

AS = AS SHOWN
DP = DEEP
DAA= DRILL AFTER ASSEMBLY
D&TAA= DRILL AND TAP AFTER ASSEMBLY
CF = CLOSE FIT (SIZE FOR SIZE)
PF = PRESS FIT
PFAA= PRESS FIT AFTER ASSEMBLY
PCD = PITCH CIRCLE DIAMETER
RM = REAM
HEX = HEXAGON, 6SIDED
CP = COMPRESSED
KNL = KNURLED
CSK = COUNTERSINK
PL = PLACES
DWL= DOWEL
SPF= SPOTFACE
(T)HESOP=(TAPPED)HOLES EQUALLY SPACED ON PCD
(T)HESOC=(TAPPED)HOLES EQUALLY SPACED ON CIRCUMFERENCE
OD = OUTSIDE DIAMETER
ID = INSIDE DIAMETER
MAX/MIN = CRITICAL DIMENSION
[SA-xxx]= SUB ASSEMBLY-xxx

IMPORTANT NOTE:
BEFORE STARTING: IT IS STRONGLY ADVISED THAT THE BOILER AS SHOWN ON THESE DRAWINGS SHOULD BE INSPECTED BY AN AUTHORISED PROFESSIONAL ENGINEER AND THE WORKING AND MAXIMUM BOILER PRESSURE TO BE CALCULATED. MAKE SURE THE BOILER FULLY COMPLIES WITH THE LOCAL RULES AND REGULATIONS OF MODEL BOILERS. A COMPLIANCE AND SAFETY/TEST CERTIFICATE SHOULD BE OBTAINED.

DUE TO THE LACK OF INFORMATION ON THE ORIGINAL DRAWING(S), SUCH AS VIEWS, DIMENSIONS, SECTIONS ETC AND/OR CLARITY OF COMPONENTS, SOME OF THE COMPONENTS MIGHT NOT BE AS CONSTRUCTED ORIGINALLY



- ADDITIONAL NOTES ABOUT THESE DRAWINGS:
- 1) NO MATERIALS HAVE BEEN SPECIFIED ON THESE DRAWINGS. THE BUILDER TO CHOOSE ITS OWN PREFERRED MATERIAL FOR THE PARTS/COMPONENTS. THE FOLLOWING COLOURS ON THE DRAWINGS INDICATES POSSIBLE MATERIALS WHICH CAN BE USED FOR PARTS: YELLOW=BRASS, LIGHT GREY=ALUMINIUM OR MILD STEEL, REDDISH BROWN=COPPER, DARK BROWN=BRONZE OR GUN METAL, WHITISH=SILVER STEEL OR STAINLESS STEEL
 - 2) PRESSURE GAUGE.
THE RANGE OF THE PRESSURE GAUGE TO BE DETERMENT AFTER MAXIMUM BOILER PRESSURE IS ESTABLISHED AND THE AVAILABILITY ON THE MARKET. THE PRESSURE GAUGE IS A PROPRIETY ITEM. PRESSURE GAUGE IS NOT SHOWN ON THESE DRAWINGS
 - 3) BOILER.
BEFORE STARTING: THE BOILER AS SHOWN ON THESE DRAWING SHOULD BE INSPECTED BY AN AUTHORISED PROFESSIONAL ENGINEER. THE RUNNING AND MAXIMUM BOILER PRESSURE TO BE CALCULATED. MAKE SURE THE THE BOILER FULLY COMPLIES WITH THE LOCAL RULES AND REGULATIONS OF MODEL BOILERS. A COMPLIANCE AND TEST CERTIFICATE SHOULD BE OBTAINED.
 - 4) SAFETY VALVE
SAFETY VALVE IS NOT SHOWN ON DRAWINGS. BUILDER TO DESIGN OR PURCHASE.
 - 5) CHECK VALVE
CHECK VALVE IS NOT SHOWN ON DRAWINGS. BUILDER TO DESIGN OR PURCHASE.
 - 6) WATER LEVEL GAUGE
WATER LEVEL GAUGE IS NOT SHOWN ON DRAWINGS. BUILDER TO DESIGN OR PURCHASE.
 - 7) INSULATION AND CLADDING
BOILER HEAT INSULATION AND CLADDING ARE NOT SHOWN ON DRAWINGS. IF THE BUILDER WISHES TO INSTALL INSULATION MATERIAL AND CLADDING THEN THE THICKNESS OF EITHER AND MATERIALS USED IS LEFT UP TO THE BUILDER AND THE DESIGN OF IT
 - 8) UNUSED SPARE OUTLETS SHOULD BE BLANKED OFF

QTY.	PART NUMBER
1	01-48-00-1-01-BASE MOUNTING UNIT
8	01-48-00-1-02-EXCPANSION LINK
1	01-48-00-1-03-BOILER SHELL
4	01-48-00-1-04-BOILER SUPPORT LUG
2	01-48-00-1-05-ACCESS DOOR LUG
1	01-48-00-1-06-STEAM COLLECTOR TUBE
1	01-48-00-1-07-Baffle PLATE
1	01-48-00-1-08-ACCESS DOOR
1	01-48-00-1-09-FIRE BOX FRONT PLATE
1	01-48-00-1-10-SOLID FUEL FIRE GRATE
1	01-48-00-1-11-FIRE DOOR
1	01-48-00-1-12-INTAKE AIR CONTROL FLAP
1	01-48-00-1-13-FIRE DOOR LOCK
4	01-48-00-M3 NUT
4	01-48-00-M3x8 A-K C-SINK SCREW
13	01-48-00-M4 NUT
3	01-48-00-M4x12 A-K C-SINK SCREW
8	01-48-00-M4x14 A-K CYL HEAD SCREW
3	01-48-00-M4x8 A-K CYL HEAD SCREW
48	01-48-00-M5x10 A-K CYL HEAD SCREW
26	01-48-00-M6 DOME NUT
28	01-48-00-M8 NUT SS
4	01-48-00-M8x20 A-K CYL HEAD SCREW
8	01-48-00-M6x18 A-K C-SINK SCREW

NOTES: FOUND THE ORIGINAL DRAWINGS ON THE INTERNET. THE DRAWINGS WERE DESIGNED BY BOB HOLME. DRAWING TITLE IS: "8inch SCOTCH MARINE BOILER". DRAWING DATE FEB 2012.

TITLE
A SIMPLE SCOTCH MARINE BOILER USING SOLID FUEL.

DRAWING CONTENTS
GENERAL ARRANGEMENT, ISOMETRIC VIEW, NOTES, BILL OF MATERIALS

PROJECT No 01-48-00
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PROJECTION
DATE
DECEMBER 2021
SHEET: 01 OF 04

MODEL SCALE: 1:1
DWG SCALE: NTS @A3 OR AS SHOWN
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A3 No: 01-48-00-SHT-01

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