

DRILL 8 HOLES 4BA. CLEAR
ON A P.C.D. OF $2\frac{1}{4}"$

ELEMENT "E"

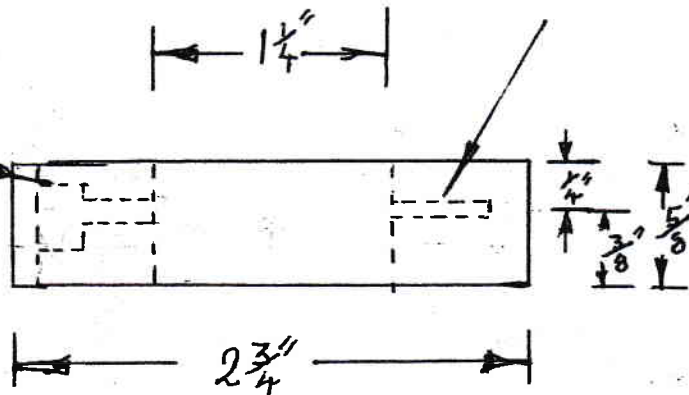
ENGINE
←

MILL $\frac{1}{2}"$ WIDE
SLOT $\frac{1}{8}"$ DEEP
FOR FULL $\frac{5}{8}"$ HEIGHT
OF ELEMENT

DRILL $\frac{1}{8}"$ TO BREAK
INTO STEAM CHEST
CAVITY FOR STEAM
INLET PASSAGE
OPEN OUT TO $\frac{3}{8}"$
 $\times 32$ TPI FOR DEPTH
OF $\frac{3}{8}"$ TO FIT
INLET GLAND
[SEE DWG N°]

PLAN VIEW
(TOP)

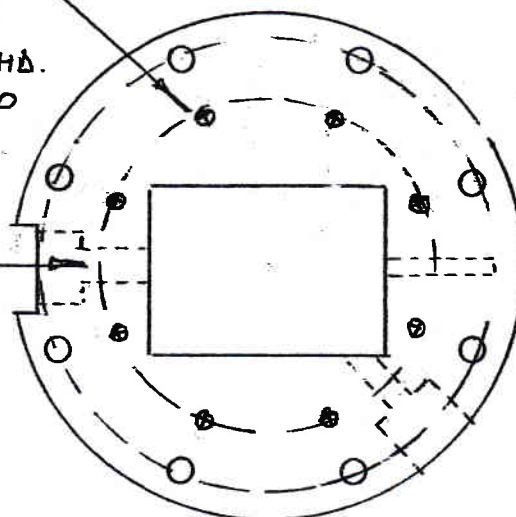
$\frac{3}{8}" \times 32$ TPI



ELEVATION

DRILL & TAP 8 HOLES
7BA ON A P.C.D. OF
 $\frac{7}{8}"$ FOR A DEPTH OF $\frac{3}{8}"$
FOR THE 8 7BA SMALL HD.
SET SCREWS USED TO
SECURE THE STEAM
CHEST COVER

DRILL, THEN REAM
 $\frac{1}{8}" \phi$ - OPEN OUT
TO $\frac{3}{8}" \times 32$ TPI FOR
DEPTH OF $\frac{1}{4}"$ FOR
VALVE ROD GLAND



UNDERSIDE VIEW

THE "TRUNCH TROJAN"

DWG. N° 8