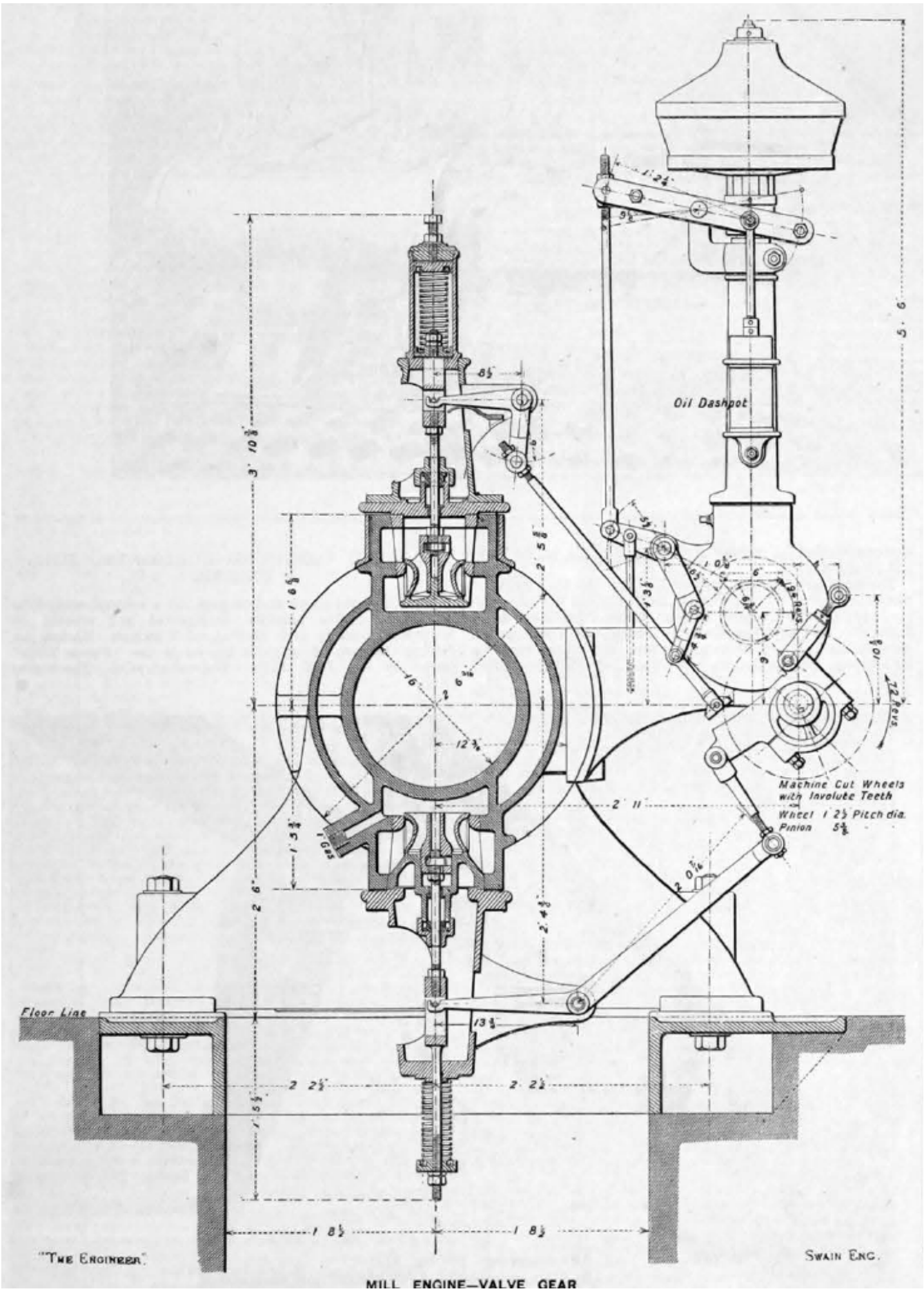

MILL ENGINE—VALVE GEAR