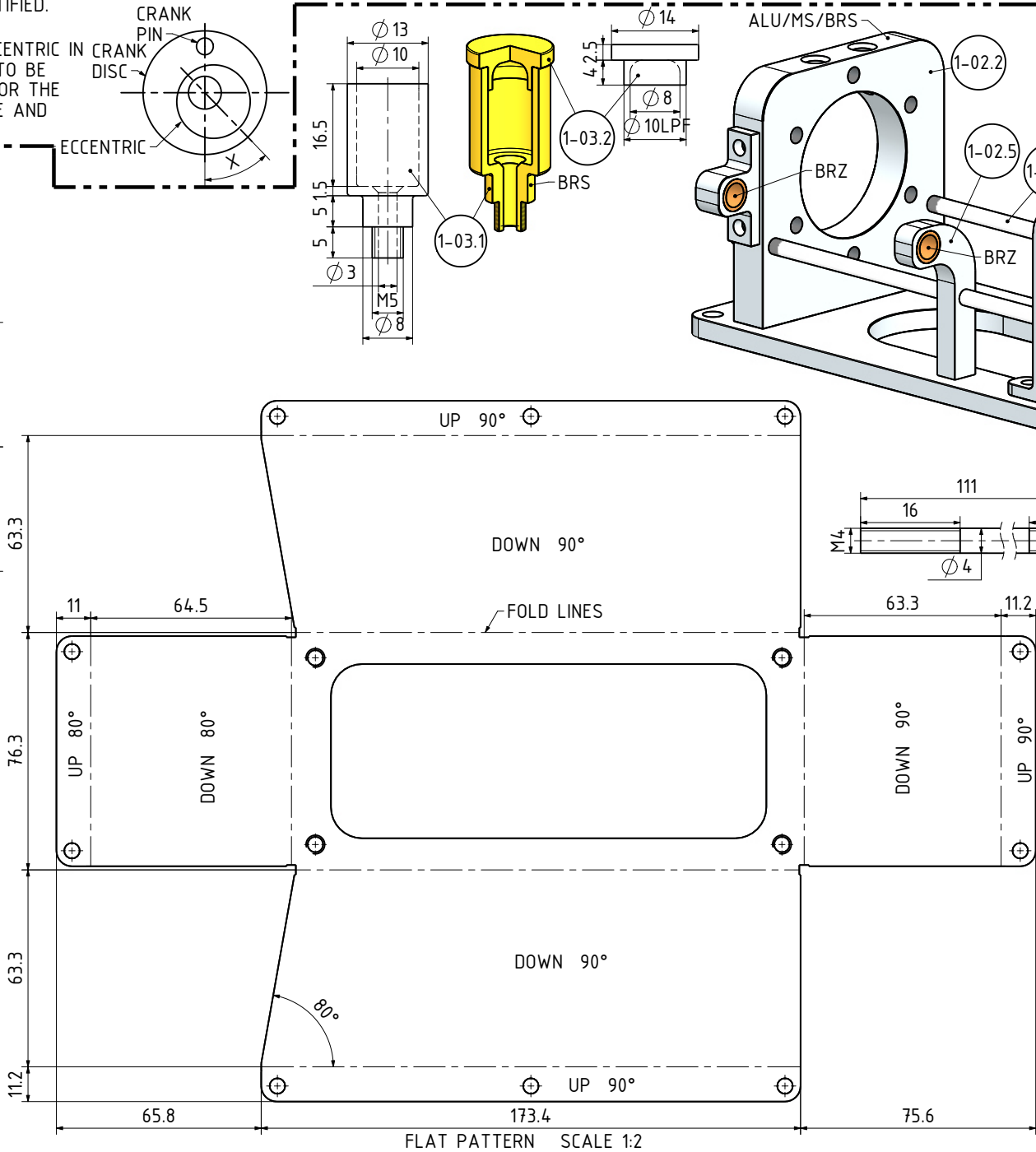
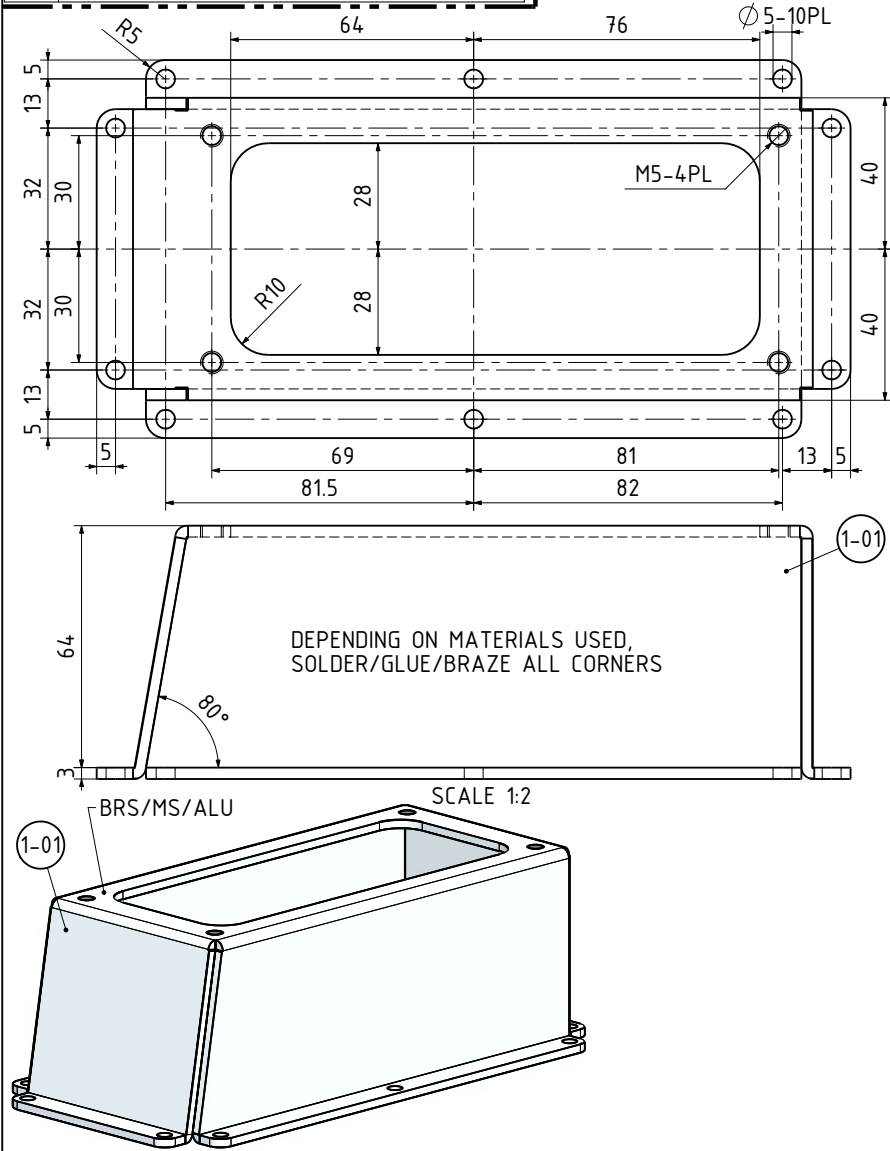


QTY.	PART NUMBER
1	09D-18-00-1-01-MOUNTING BASE
1	09D-18-00-1-02-ENGINE BED PLATE
2	09D-18-00-1-03-OILER
1	09D-18-00-1-04-CYLINDER
1	09D-18-00-1-05-CYLINDER FRONT COVER
1	09D-18-00-2-01-CRANK SHAFT
1	09D-18-00-2-02-CON-ROD
1	09D-18-00-2-03-PISTON
2	09D-18-00-2-04-FLYWHEEL
1	09D-18-00-2-05-CRANK SHAFT SKEW GEAR
1	09D-18-00-2-06-SLIDE VALVE
1	09D-18-00-2-07-SLIDE VALVE ROCKER
1	09D-18-00-2-08-IDLER SHAFT
1	09D-18-00-2-09-ECCENTRIC STRAP
1	09D-18-00-2-10-LINK PLATE
8	09D-18-00-M3 NUT
2	09D-18-00-M3x28 THREADED ROD
2	09D-18-00-M3x3 A-K GRUB SCREW
2	09D-18-00-M3x6 A-K CYL HEAD SCREW
2	09D-18-00-M3x8 A-K C-SINK SCREW
14	09D-18-00-M4 NUT
5	09D-18-00-M4x12 A-K C-SINK SCREW
8	09D-18-00-M4x12 A-K CYL HEAD SCREW
2	09D-18-00-M4x15 A-K CYL HEAD SCREW
2	09D-18-00-M4x26 A-K CYL HEAD SCREW
4	09D-18-00-M4x36 THREADED ROD
1	09D-18-00-M4x4 A-K CYL HEAD SCREW
4	09D-18-00-M5 NUT
2	09D-18-00-M5x14 A-K C-SINK SCREW
4	09D-18-00-M5x14 A-K CYL HEAD SCREW
2	09D-18-00-M8 DOME NUT

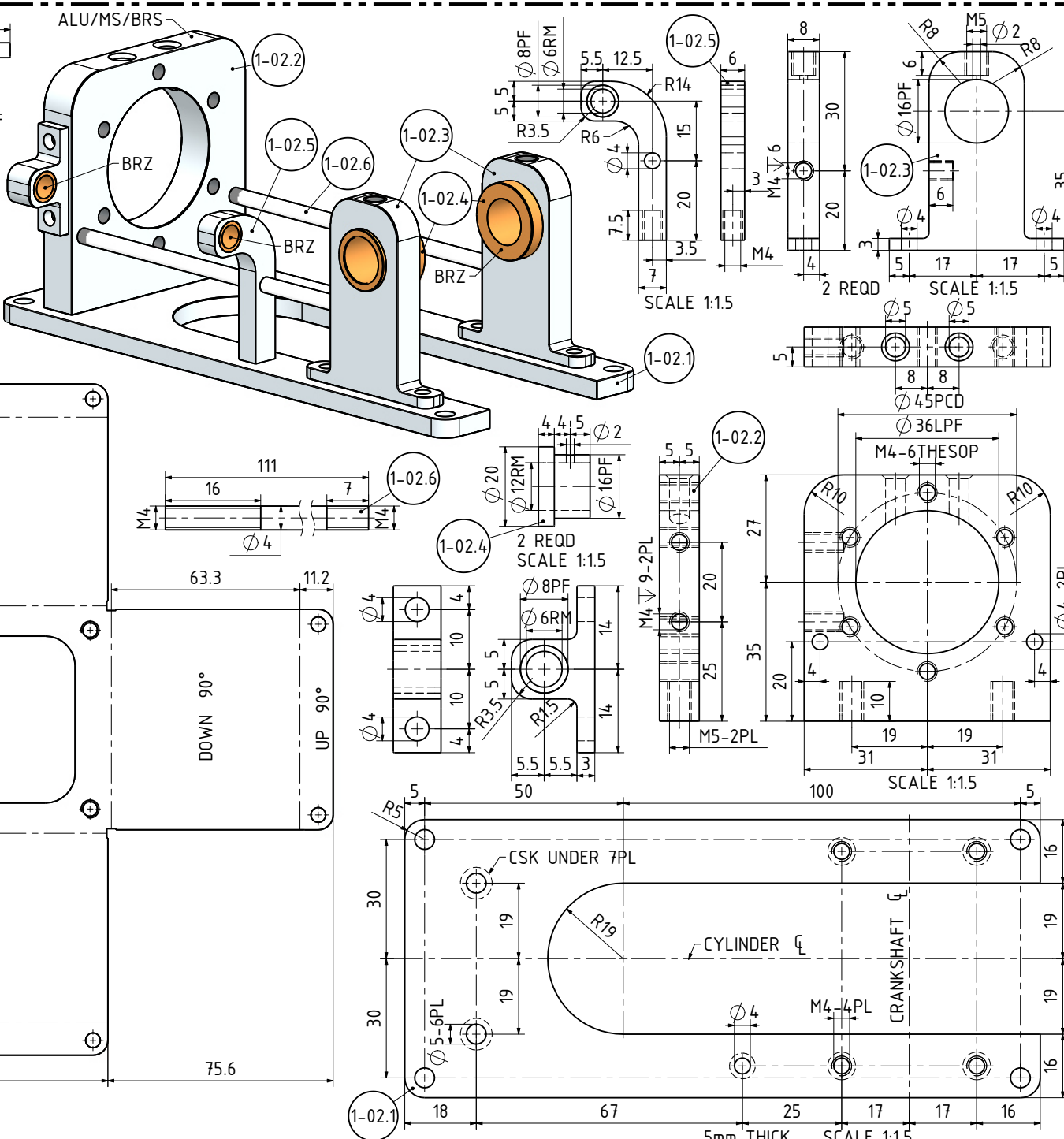
- NOTES:
0. ALL DRAWINGS ARE IN METRIC MEASUREMENTS
 1. ALL ENGINEERING PRACTICES SHALL BE APPLIED WITH REGARDS TO HOLE AND SHAFT TOLERANCES.
 2. WHERE SCREWS OR BOLTS ARE USED THE CLEARANCE HOLES SHALL BE APPROXIMATELY 5% TO 8% LARGER THAN THE MATCHING TAPPED HOLE.
 3. PREFERABLY ALL TAPPED HOLES AND MATCHING SCREWS AND/OR BOLTS TO BE METRIC FINE (MF)
 4. MATERIALS SPECIFIED ON THE DRAWINGS ARE INDICATIVE ONLY. THE BUILDER CAN MAKE HIS/HER OWN MATERIAL CHOICE.
 5. ALL CONNECTIONS/JOINTS WHICH HAVE STEAM PRESSURE APPLIED TO IT SHALL BE SILVER/HARD SOLDERED.
 6. COMPRESSION SPRINGS ARE DRAWN IN COMPRESSED STATE (CP), UNCOMPRESSED STATE IS APPROX 40% TO 60% LONGER THEN COMPRESSED STATE.
 7. WHERE PREFERRED SCREW OR RIVETED CONNECTIONS CAN BE OMITTED AND PARTS CAN BE BONDED TOGETHER BY USING EITHER HIGH STRENGTH GLUE, EPOXY RESIN, OR SOLDER.
 8. PARTS WHICH ARE DIRECTLY EXPOSED TO STEAM AND/OR WATER SHOULD BE CONSTRUCTED USING NON-FERROUS OR NON CORROSIVE MATERIAL SUCH AS BRASS, BRONZE, GUNMETAL, STAINLESS STEEL, COPPER OR MONEL.
 9. THE ORDER IN WHICH THE PARTS/COMPONENTS ARE MANUFACTURED AND THE MODEL IS ASSEMBLED IS ENTIRELY LEFT TO THE BUILDER/MODEL MAKER.
 10. A COLOUR SCHEME FOR THIS PROJECT IS ENTIRELY LEFT UP TO THE MODEL MAKER.
 11. THE MANNER IN WHICH THE PARTS/COMPONENTS ARE MANUFACTURED IS ENTIRELY LEFT UP TO THE BUILDER.
 12. USE LOCTITE, ON SCREW OR PRESS FIT CONNECTIONS OR SURFACES, WERE DEEMED NECESSARY TO PREVENT PARTS FROM LOOSENING.
 13. WASHERS AND/OR SPRINGWASHERS SHALL BE USED WHERE DEEMED NECESSARY.
 - XX. ERRORS AND/OR OMISSIONS MAY OCCUR IN THE DRAWINGS, DO NOT HESITATE TO CONTACT ME SO THAT THE ERRORS/OMISSIONS CAN BE RECTIFIED.

THE OFF SET ANGLE OF THE ECCENTRIC IN CRANK DISC RELATION TO THE CRANK AXIS TO BE EXPERIMENTALLY DETERMINED FOR THE SMOOTH RUNNING OF THE ENGINE AND SATISFACTION OF THE BUILDER



- MATERIAL ABBREVIATIONS:
- ALU = ALUMINIUM
 - HALU= HARD ALUMINIUM
 - BRS = BRASS
 - BRZ = BRONZE OR GUNMETAL (BRZ/GM)
 - CI = CAST IRON
 - CU = COPPER
 - GRA = GRAPHITE
 - MS = MILD STEEL/BRIGHT MILD STEEL
 - SS = SILVER STEEL OR STAINLESS STEEL
 - SPS = SPRING STEEL
 - PEEK= POLYETHER ETHER KETONE
 - SYN = SYNTHETIC MATERIAL SUCH AS VETON, NYLON, TEFLON OR RUBBER
- nnn/nnn MEANS THAT EITHER MATERIAL CAN BE USED

- OTHER ABBREVIATIONS
- DP = DEEP
 - DAA= DRILL AFTER ASSEMBLY
 - D&TAA= DRILL AND TAP AFTER ASSEMBLY
 - CF = CLOSE FIT (SIZE FOR SIZE)
 - PF = PRESS FIT
 - PFAA= PRESS FIT AFTER ASSEMBLY
 - PCD = PITCH CIRCLE DIAMETER
 - RM = REAM
 - HEX = HEXACON, 6SIDED
 - CP = COMPRESSED
 - KNL = KNURLD
 - CSK = COUNTERSINK
 - PL = PLACES
 - DWL= DOWEL
 - SPF= SPOTFACE
 - (T)HESOP=(TAPPED)HOLES EQUALLY SPACED ON PCD
 - (T)HESOC=(TAPPED)HOLES EQUALLY SPACED ON CIRCUMFERENCE
 - OD = OUTSIDE DIAMETER
 - ID = INSIDE DIAMETER
 - SA-xxx= SUB ASSEMBLY-xxx



NOTES: THE BASIS OF THIS DESIGN IS TAKEN FROM THE WYVERN GAS-PETROL IC ENGINE. FOR THE WYVERN IC ENGINE REFER TO MY DRAWINGS 01-37-00 SHEETS 01 TO 05

TITLE	DRAWING CONTENTS	PROJECT No 09D-18-00	PROJECTION	JDWDS	MODEL SCALE: 1:1
A SIMPLE EXPERIMENTAL 1 CYLINDER SINGLE ACTING STEAM ENGINE (B=32mm-S=51mm)	BILL OF MATERIALS, NOTES, PARTS AND ASSEMBLIES	JDW DRAUGHTING SERVICES			DWG SCALE: 1:1 @A3 OR AS SHOWN
		J.A.M. DE WAAL, 12 BRIGHTWELL STREET PAPA KURA 2110, NEW ZEALAND. PHONE: 0064 09 2988815. MOB: 0211791000 E-MAIL: dewaal@xtra.co.nz.	DATE	DECEMBER 2019	Copyright © J.A.M. DE WAAL PAPA KURA NZ
			SHEET: 02 OF 04	A3	No: 09D-18-00-SHT02